

Blue

Date: Monday, 17/11/2008 1:53:06 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 43489 -3
 Estimate Number : 10855
 P.O. Number :
 This Issue : 17/11/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 1/1 Type : LARGE FAB ASSY
 Previous Run : 43477

Drawing Name : HELI ACESS STEP LH

Part Number : D206628021BL
 Drawing Number : N/A - BLUE
 Project Number : N/A
 Drawing Revision :
 Material :
 Due Date : 02/02/2009

Qty: 1/4 Um: Each

Written By :

Checked & Approved By :

Comment :

: DD 08.11.17
 : Est Rev:D as per ECN 766 JLM
 : Est Rev:E as per ecn 1118 DD verified by:EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

10

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy blue file and type labels as per PPP D206-628-021 CHG 002

20

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

30

43489A

206L /407 STEP ASSY, LH



Comment: Sub-Component Step Assembly

1 x D2724-041 Batch

40

D2732030

Rubber Cushion



Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Rubber Cushion

batch

41

D2732

Rubber Extrusion



Comment: Qty.: 1.0000 f(s)/Unit Total : 4.0000 f(s)

Rubber Extrusion

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACESS STEP LH

Job Number: 43489-3

Part Number: D206628021BL

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	AN414A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

batch

67534

6.0	D27317	Mounting Lug
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D2731-7 BLUE Mounting Lug

43389

7.0	D3394043	Lug Assembly
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 D3394-043 BLUE LUG ASS,Y

43388

8.0	AN415A	Bolt
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty Part Number Description Batch

8 AN4-15A Bolt

109148

9.0	AN960JD416	Washer
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 AN960JD416 Washer

M109249

10.0	MS21042L4	Nut
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Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick:

Qty Part Number Description Batch

12 MS21042L4 Nut (or MS21042-4)

109252

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI ACESS STEP LH

Job Number: 43489-3

Part Number: D206628021BL

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

09/02/08 (X) 14

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-628-021

Location: _____

PPP Rev: _____

gzh

SE

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/02/04 AJ

Job Completion



09.02.04